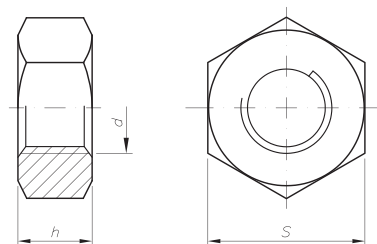




MATERIAL:
 AÇO MÉDIO CARBONO - GRAU 8 / CLASSE 10
 ROSCA:
 UNC - ASME B1.1 - MA - DIN 13 (ISO 965)


TABELA DE DIMENSÕES (MM)
PORCA SEXTAVADA • ANSI B 18.2.2 - GRAU 8

d (diâmetro)	rosca/FPP	h (Altura) máx.	s (Chave) máx.		
			pol.	mm	
1/4	UNC-20	5,74	7/16	11,11	●
5/16	UNC-18	6,93	1/2	12,70	●
3/8	UNC-16	8,56	9/16	19,27	●
7/16	UNC-14	9,78	5/8	15,87	●
7/16	UNC-14	9,78	11/16	17,46	●
1/2	UNC-13	11,38	3/4	19,05	●
1/2	BWS-12	11,38	3/4	19,05	●
9/16	UNC-12	12,60	7/8	22,22	●
5/8	UNC-11	14,20	15/16	23,81	●
3/4	UNC-10	16,89	1-1/8	28,57	●
7/8	UNC-9	19,71	1-5/16	33,33	●
1	UNC-8	22,53	1-1/2	38,10	●
1-1/8	UNC-7	25,37	1-11/16	42,86	●
1-1/4	UNC-7	27,78	1-7/8	47,62	●
1-1/2	UNC-6	33,45	2-1/4	57,15	●

PORCA SEXTAVADA • DIN 934 - CLASSE 10

d (diâmetro)	rosca/ passo	h (Altura) nominal	S (Chave) máx.	
M 6	MA-1,00	5,00	10	●
M 8	MA-1,25	6,50	13	●
M 10	MA-1,50	8,00	17	●
M 12	MA-1,75	10,00	19	●
M 14	MA-2,00	11,00	22	●
M 16	MA-2,00	13,00	24	●
M 18	MA-2,50	15,00	27	●
M 20	MA-2,50	16,00	30	●
M 22	MA-2,50	18,00	32	●
M 24	MA-3,00	19,00	36	●
M 27	MA-3,00	22,00	41	●
M 30	MA-3,50	24,00	46	●
M 33	MA-3,50	26,00	50	●
M 36	MA-4,00	29,00	55	●